

## General Description:

PU AS MATT (PIGMENTED) is a premium polyurethane pigmented lacquer based on poly – functional saturated polyester resins and special additives, to provide smooth and satin finish with excellent resistance to mechanical and chemical stress. It has extremely surface hardness and good scratch resistance.

## Major Uses:

PU AS MATT (PIGMENTED) is excellent for wood furniture such as beds, table top, cabinets, chairs, sofas, doors and frames.

## Characteristics and Physical Properties:

Appearance	Pigmented
Specific Gravity	1.2 ±0.1 kg/L
Viscosity @ 25°C	20-40" FC # 4
Flash Point	20°C
Non-volatile	50-64%
Gloss	20°/30°/40°
Application condition: Air temperature Relative humidity	5 ~ 35°C 85% max
Application method	Auto / conventional spray
Recommended catalyst	Catalyst # 023
Thinner	PU Thinner # 105/205
Mixing ratio(%wt.) Spray visc. = 13~15"	Base : Catalyst: Thinner 100 50 20-25
Pot life@25°C	2~3 hours
Drying time: Dust free Touch free Recoat Hard	20 – 30 min. 30 – 45 min. 1 – 2 hours 48 - 72 hours
Coverage	8 – 10 m <sup>2</sup> /L ( 120 – 150 g/m <sup>2</sup> )
Hardness	7-8 Newton (Erichsen)

## Surface Preparation:

- Surface to be top coated must be primed with PU Primer White or Polyester Primer White.
- It should be cleaned, well – sanded and free from dust, oil water and other contaminants.
- To a well – prepared surface, apply 1-2 coat of PU AS MATT (PIGMENTED), horizontally and vertically.
- One or two coat may be sufficient for ordinary finish; however, to obtain a good finish, additional coat can be applied wet to wet if necessary. Light sanding with 400-600 grit sandpaper is recommended before subsequent coat when recoating exceeds 3 hrs. and remove traces of wax.
- Full hardness can be achieved after 3 days after the application.

## Storage:

Shelf life of 12 months minimum if stored below 25°C.

## Cleaning of Tools:

All tools should be cleaned with Wash Thinner or PU Thinner # 105 as soon as possible.

## Packing:

Available in, 1 USG, 20lit Pail, and 200lit Drum.

## Precautions:

PU AS MATT (PIGMENTED) and Catalyst # 023 do not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. PU AS MATT (PIGMENTED) is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advice.

*The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.*

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