

General Description:

NC GLOSS BLACK # 040 is a pigmented glossy top coat based on nitrocellulose and modified alkyd resin. Suitable to woods undercoated with nitrocellulose , polyurethane or polyester primer. Final coat is resistant to water, hardtop and sufficiently rub – resistant.

Major Uses:

Furniture in general, chairs, turned pieces, picture mouldings, cabinets, doors etc.

Characteristics and Physical Properties:

Appearance	Black
Sp. Weight	1.0 g/li.
Flash point	20°C
Volume solids	37
Shelf life	12 months
Coverage	10 - 12 m ² / liter
Thinner	115 or 215
Dilution	60-100 %
Drying time	
Dust free	10 – 15 min.
Touch dry	30 – 40 min.
Dry to recoat	1 – 2 hours
Hard dry	2 – 3 hours
Piling up	24 hours

Method of Application:

By spraying (2, 5 –5, 6 atm) / brushing

- For all prepared woods; 1 – 2 coats of NC GLOSS BLACK # 040 thinned down with 60 – 100% N.C. Thinner.
- Let it dry, sand with fine sandpaper by manual sanding or automatic sanding machine.

Repeat the top coating process, vertically and horizontally for a good finish.

Recommended System:

NC Primer White # 020	1-2 coats
NC Putty White # 2185	optional
NC Gloss Black # 040	2 coats

Storage:

Keep material in a cool place below 25°C. Keep the container tightly closed. Shelf life of 12 months minimum.

Cleaning of Tools:

All tools should be cleaned with Wash Thinner or NC Thinner # 115 as soon as possible.

Packing:

Available in USG, 5USG (Pail) and 200 ltr (Drum)

Physiological Hazards:

NC GLOSS BLACK # 040 does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. NC GLOSS BLACK # 040 is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advise.

The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.

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