

General Description:

N.C. CRACKLED is a solution based on nitrocellulose, modified alkyd resins and selected fillers. It is developed to give a dramatic cracking effect onto the surface and it displays a very unique and antique and leather design.

Major Uses:

For furniture's in general, cabinets, drawers, picture, frames, chairs and turned pieces.

Characteristics and Physical Properties:

Appearance	Clear and White
Specific Weight	0.95 – 1.1 Kg.
Flash Point	21 ⁰ C
Coverage / Coat	6-10 m ² / li. (Variable)

Drying Time:

Dust Free	5 – 10 min.
Set To Touch	20 – 30 min.
Pilling UP	24 hrs.
Re-coated	2 – 3 hrs.

Dilution:

N.C. CRACKLED must be thinned down with 30 – 50 % N.C. thinner depending on the desired cracking effect.

Method of Application:

By Spraying (2 – 3 bar)

- The surface to be top coated with N.C. Crackled should be undercoated with NC, polyurethane or polyester primer.
- To a well – prepared surface, apply 1 coat of N.C. Gloss (any choice of colour) and let it dry for an hour.

- Apply uniformly N.C. Crackled in a single stroke process. The greater the amount of N.C. Crackled, the bigger the cracking effect is.
- Apply one more coat of N.C. Clear gloss or N.C. Clear Matt on the top of N.C. Crackled Effect as protective coat.
- By varying the colour of undercoat and by adding colour paste or selected pearl powder to N.C. Crackled variety of colour and pattern of coloured crackled effect can be achieved.
- Leather effect can be obtained by applying NC or PU Sealer Clear on MDF. Sand and apply 1 coat of NC Gloss Clear and let it dry for a couple of minutes and apply uniformly NC Crackled Clear (tinted to imitate natural colour of leather)

Storage:

Store in cool areas below 25⁰C. Shelf life is 12 months in closed container. Keep container tightly close.

Cleaning of Tools:

All tools should be cleaned with Wash Thinner or PU Thinner # 105 as soon as possible.

Packing:

Available in 1Usg, and 20 lit Pail.

Physiological Hazards:

N.C. CRACKLED does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. N.C. CRACKLED is flammable and harmful if swallowed, if contact with eyes occurs, cleanse with fresh water and seek immediate medical advise.

The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.

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