PU MATT QD CLEAR

General Description:
PU MATT QD CLEAR is a transparent polyurethane varnish based on saturated polyester resins, to provide smooth and satin finish with good covering properties, excellent hardness and fast drying properties. Due to high quality of raw materials, it is resistant to water and mild acids and alkalis.

Major Uses:
PU MATT QD CLEAR is excellent for wood furniture such as beds, cabinets, chairs, sofas, doors and frames.

Characteristics and Physical Properties:

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Transparent</th>
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</thead>
<tbody>
<tr>
<td>Specific Gravity</td>
<td>0.97+/−0.05 g/L</td>
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<tr>
<td>Gloss (60°)</td>
<td>10/20/30/40</td>
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<tr>
<td>Viscosity @ 25°C</td>
<td>70° FC # 4</td>
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<tr>
<td>Flash point</td>
<td>20°C</td>
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<tr>
<td>Solid content (wt.)</td>
<td>45</td>
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</tbody>
</table>

Application Condition:
- Air temperature: 5 ~ 35°C
- Relative humidity: 85% max

Application Method:
- Auto or conventional spray

Recommended Catalyst:
- Catalyst # 024

Recommended Thinner:
- PU Thinner # 105/205

Mixing/Dilution Ratio:
- Base:Hardener:Thinner 100:50:30-40

Pot life:
- 3 ~ 4 hrs.

Drying time:
- Dust free: 10 ~ 15'
- Touch dry: 20 ~ 30'
- Hard dry: 1 ~ 2 hours
- Recoat: 12 ~ 24 hours

Coverage:
- 7-8 m²/L (120 g/m²)

Pencil hardness:
- HB-H

Surface Preparation:
The surface to be top coated should be primed with either polyurethane or polyester sealer. It should be cleaned, well – sanded and free from dust, oil water and other contaminants. To a well – prepared surface, apply 1 – 2 coats of P.U. MATT QD CLEAR, horizontally and vertically. One coat may be sufficient for ordinary finish however; one additional coat can be applied wet on wet if necessary. Light sanding with 400 ~ 600 mesh sand paper is recommended before subsequent coat when recoating time exceeds 3 hours and remove traces of wax.

Recoating:
One coat may be sufficient for ordinary finish. However, one additional coat can be applied wet on wet if necessary. Light sanding with 400 ~ 600 mesh sand paper is recommended before subsequent coat when recoating time exceeds 3 hrs and remove traces of wax.

Storage:
Shelf life of 12 months minimum if stored below 25°C.

Cleaning of Tools:
All tools should be cleaned with Wash Thinner or PU Thinner # 105 as soon as possible.

Packing:
Available in 1 lit, 1 Usg, 20lit Pail, and 200lit Drum.

Precautions:
P.U. MATT QD CLEAR and Catalyst # 024 do not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. P.U. MATT QD CLEAR is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advice.

The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.