METALLIC FINISH

General Description:

METALLIC FINISH is a special polyurethane varnish based on poly – functional saturated polyesters and selected metallic pigments.

Major Uses:

- METALLIC FINISH has a variety of colours available upon request.
- Highly recommended for chairs, turned pieces, frames and mouldings.

Characteristics and Physical Properties:

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Coloured Opalescent liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Weight</td>
<td>1.0 kgs.</td>
</tr>
<tr>
<td>Flash Point</td>
<td>21°C</td>
</tr>
<tr>
<td>Coverage / Coat</td>
<td>7 – 8 m² / lit.</td>
</tr>
</tbody>
</table>

Mixing Ratio:

<table>
<thead>
<tr>
<th>Metallic</th>
<th>100% By Volume</th>
</tr>
</thead>
<tbody>
<tr>
<td>Catalyst # 016</td>
<td>50% By Volume</td>
</tr>
<tr>
<td>PU Thinner</td>
<td>20 – 25% By Volume of total mixt.</td>
</tr>
</tbody>
</table>

Note: In hot weather, 4 – 5% addition of retarder is recommended. Mix carefully the metallic tins to homogenize the pigment before using.

Method of Application:

- The surface to be coated must be primed with polyurethane or polyester primer.
- So sanded and prepared surface apply Metallic by using normal spray gun with a nozzle diameter (1.7), horizontally and vertically.
- Take note that when over – spraying with polyurethane gloss clear, do not sand the metallic coating.

Storage:

Store in cool areas below 25°C. Shelf life is 12 months in closed container. Keep container tightly close.

Cleaning of Tools:

All tools should be cleaned with Wash Thinner or PU Thinner # 105 as soon as possible.

Packing:

Available in 1 Usg and 20 lit Pail.

Physiological Hazards:

METALLIC FINISH does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. METALLIC is flammable and harmful if swallowed, if contact with eyes occurs, cleanse with fresh water and seek immediate medical advise.

The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.

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