General Description:
HI - GLOSS ENAMEL is a finished coat based on synthetic resin used as a gloss finish in alkyd system.

Advantages:
- For interior and exterior surfaces like masonry, steel, wood, asbestos etc.
- Weather resistance and exterior protection.
- Good colour retention.
- Ease of application.
- Excellent for wood and metal surfaces.
- Good hiding power and adhesion.
- Super glossy finish.

Characteristics and Physical Properties:

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Specification</th>
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</thead>
<tbody>
<tr>
<td>Colour</td>
<td>As per RAL colour card</td>
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<tr>
<td>Coverage</td>
<td>11 – 13 m² / lit.</td>
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<tr>
<td>Flash Point</td>
<td>39°C</td>
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<tr>
<td>Solid Content</td>
<td>Approx 50% by volume</td>
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<tr>
<td>DFT</td>
<td>35 microns per coat</td>
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Drying Time:
- Touch Dry: After 4 hrs.
- Over coating: min. 16 hrs.
- Shelf Life: One (1) year

Application procedure:
- Substrate must be free from oil and other contaminants.
- Sandblasting is required to Sa 2 ½, if sandblasting is not possible, manual wire brushing is recommended. Use Deruster to remove away rust and rinse with water and let it dry. Apply 1- 2 coats of red oxide primer by roller, brush or spray or 1 – 2 coats of under coat prior to the application of HI – GLOSS ENAMEL.

Storage:
HI - GLOSS ENAMEL should be kept in a cool area below 25°C. Keep in tightly closed container.

Cleaning of Tools:
All tools should be cleaned with Wash Thinner as soon as possible.

Packing:
Available in 1USG, 5USG (Pail) and 200 lit.

Physiological Hazards:
HI - GLOSS ENAMEL does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. HI - GLOSS ENAMEL is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advise.